	er ID 61946 / ber 13, 2010 8:18:57 AM								Page 1		
Item ID: Revision ID:	D412-705-015	A	Accept					Setup	Start		
	Driveshaft Tunnel Modification  9/10/2010 Start Qty: 2.00  9/17/2010 Req'd Qty: 2.00			Eust Item II Customer:	D:				Stop		<b>11 14 14 14</b>
Approvals:	Process Plan:QC:	Date: 0-9-13	Tooling: SPC (Y/N):		te:		I	Run	Start Stop		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
N/A	Rev C										
	DOCUMENT CONTRO	)L	0.00	1			HA	do	B	3 10	<u>-9-30</u>
DC Document Control	<b>Memo</b> Photocopy l	oluefile & type labels per PPI	0.00 P D412-705-015	CHG 003			. ()				
110 	Pick Kit		0.00	٠				1/2	6.	(-	
Packaging Packaging	Memo		0.00				/0	17	13 <i>0</i>	(2	
	,										
120	QC4- 100% Inspect kits	for completeness	0.00				2				1
QC  Quality Control	Мето		0.00				- <i>O</i>				

Dart Ae	rospace	<b>Ltd</b>								•
W/O:		Attach and a second	W	ORK ORDER CHANG	SES					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										,
Part No	•	PAR #:	Fault Cat	egory:	_ NCR:	Yes N	10 <b>DQ</b>	<b>A</b> :	Date:	
	Resolution:		Disposition:			QA: N/C Closed: Date:				
NCR:		1	WORK ORE	DER NON-CONFORM	ANCE (	(NCR)	)			
DATE	CTED	Description of NC	Corrective Action Initial Action Descrip Chief Eng Chief Eng		tion B		Verifi	cation	Approval	Approval
DATE	STEP	Section A				Sign & Date		ion C	Chief Eng	QC Inspector
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## Work Order ID 61946

Monday, September 13, 2010 8:18:57 AM



Page 2

Item ID:

D412-705-015

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

**Driveshaft Tunnel Modification** 

**Start Date:** 

9/10/2010

Start Qty: 2.00

Req'd Qty: 2.00 **Required Date: 9/17/2010** 



**Cust Item ID:** 

**Customer:** 

**Tool ID** 

Reference:

Approvals:

QC:

Process Plan: \_\_\_\_\_

Date:

Date:

Tooling:

SPC (Y/N):

Date: Date:

Tool # Plan

Code

Start Run

Reject

Oty

Stop



Sequence ID/

**Work Center ID** 

130

Packaging

Packaging

**Operation** Description

Packaging

Set Up/ **Run Hours** 

0.00

0.00 Memo Identify and pack for shipping as per PPP D412-705-015 \( \text{Location:} \) \( \text{PPP Rev:} \)

Accept

Qty

Reject Insp. Number Stamp

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-10-01

Dart Aerospace I	Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng /	Approval QC Inspector					
10.000							Prod Mgr						
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Part No: PAR #:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _						
		esolution:	Disposition	1:	_ QA: N/C Cld	sed:	Date: _						
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR	)							
		Description of NC		Corrective Action Section		Verification	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector					
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## **Picklist Print**

 $^{\zeta}$  Monday, September 13, 2010 8:19:02 AM

Work Order ID: 61946

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification



**Start Date:** 9/10/2010

Required Date: 9/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:B Removed Manufacturing 06-10-03 JLM IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

i	Component Item ID/ Item Name	Replacement Item ID	Ç	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
7	AN3C3A		Purchased	No			120	Each	283.0000	22	14 WA)	3. P		,
	1				Location ST350	111916 113359 115159 115371	<u>Loc</u>	283 4 29 200 50	Loc Code	<u> </u>	2 × 17× 5×			
/	AN3C4A 		Purchased	No			120	Each	2,220.000	1 (3 8) (188)	6 M/090(	ol	14713	6Sl
					ST303 ST350	115438 114108 114416 114523 115300		192 192 2028 14 12 2 1000	Loc Code	- - - - -				
	D3256-1		Manufactured	No		115589	120	1000 Each	5.0000		09/2	<u></u>	S	2x
					<u>Locatio</u> ST176	<b>1</b> 60079	<u>Loc</u>	<b>Otv</b> - 5 - 5	Loc Code	_	2		•	

Dart Ae	rospac	e Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								•					
					-								
Part No:		PAR #:	Fault Ca	tegory:	_ <b>NCR</b> : Ye	s No Do	QA:	_ Date: _					
	R	esolution:	Disposit	ion:	_ QA: N/C	Closed: _	Date: _						
NCR:		•	WORK OR	DER NON-CONFORMA	ANCE (NO	CR)							
DATE	STEP	Description of NC	I at at		ion B		fication	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Da Da		ction C	Chief Eng	QC Inspector				

\* Monday, September 13, 2010 8:19:02 AM

Work Order ID: 61946

Parent Item:

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification



Start Date: 9/10/2010

Required Date: 9/17/2010

Start Oty: 2.00

Required Qty: 2.00



No

120

5.0000 Each

Gasket		

1

Purchased

Manufactured

ST176 60741

Location

Loc Qty 120 Each

2,088.000

Loc Code

Loc Code

Loc Code

	MS20427M3-3	C (x 5	,
1			
,	Rivet		••••

MS21060-L3K Nut Plate

Purchased No Location Loc Qty ST318 2088 163 115409 115589 1925 120

Each

43.0000

88

MS9321-09
Washer

Purchased No

Location Loc Qty ST302 43 115101 3 115392 40 120 Each

158.0000

25

Location	Loc Oty	Loc Code
ST196	58	
115156	58	
ST296	100	
115531	100	

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	CEDURE CH	ANGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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							<del></del>	<u> </u>						
Part No:		PAR #:	Fault Ca	_ NCR: `	NCR: Yes No DQA: Date:									
	R	esolution:	Disposit	on:	QA: N/C Closed: Date:									
NCR:	,	V	WORK OR	DER NON-CONFORMA	NCE (I	NCR)		***************************************						
DATE	OTED	Description of NC Corrective Action Section					Verification		Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section		Chief Eng	QC Inspector				
										i i				